

Major Diameter (mm)	Pitch (mm)	Pitch (tpi)	Name	Series
3	0.35	72.57	M3	Metric Fine
3	0.5	50.80	M3	Metric Coarse
3	0.6	42.33	M3	Old French metric
3.175	0.58	44	#5 - 1/8"	Unified Fine UNF
3.175	0.64	40	1/8"	British Standard Cycle BSCy
3.175	0.64	40	1/8"	British Standard Whitworth BSW
3.175	0.64	40	#5 - 1/8"	Unified Coarse UNC
3.200	0.59	43.05	5BA	British Association BA
3.5	0.35	72.57	M3.5	Metric Fine
3.5	0.6	42.33	M3.5	Metric Coarse
3.572	0.64	40	#6 - 9/64"	Unified Fine UNF
3.572	0.79	32	#6 - 9/64"	Unified Coarse UNC
3.600	0.66	38.48	4BA	British Association BA
3.969	0.71	36	#8 - 5/32"	Unified Fine UNF
3.969	0.79	32	5/32"	British Standard Cycle BSCy
3.969	0.79	32	5/32"	British Standard Whitworth BSW
3.969	0.79	32	#8 - 5/32"	Unified Coarse UNC
4	0.5	50.80	M4	Metric Fine
4	0.7	36.29	M4	Metric Coarse
4	0.75	33.87	M4	Old French metric
4	0.75	33.87	M4	System Français (SF)
4.100	0.73	34.79	3BA	British Association BA
4.5	0.5	50.80	M4.5	Metric Fine
4.5	0.75	33.87	M4.5	Metric Coarse
4.700	0.81	31.36	2BA	British Association BA
4.763	0.79	32	3/16"	British Standard Cycle BSCy
4.763	0.79	32	3/16"	British Standard Fine BSF
4.763	0.79	32	#10 - 3/16"	Unified Fine UNF
4.763	1.06	24	3/16"	British Standard Whitworth BSW
4.763	1.06	24	#10 - 3/16"	Unified Coarse UNC
5	0.5	50.80	M5	Metric Fine
5	0.75	33.87	M5	System Français (SF)
5	0.8	31.75	M5	Metric Coarse
5	0.9	28.22	M5	Old French metric
5.300	0.9	28.22	1BA	British Association BA
5.556	0.79	32	#12 - 7/32"	Unified Extra Fine UNEF
5.556	0.91	28	7/32"	British Standard Fine BSF
5.556	0.91	28	#12 - 7/32"	Unified Fine UNF
5.556	0.98	26	7/32"	British Standard Cycle BSCy
5.556	1.06	24	7/32"	British Standard Whitworth BSW
5.556	1.06	24	#12 - 7/32"	Unified Coarse UNC
5.994	1	25.40	0BA	British Association BA
6	0.75	33.87	M6	Metric Fine
6	1	25.40	M6	Metric Coarse
6.350	0.79	32	1/4"	Unified Extra Fine UNEF
6.350	0.91	28	1/4"	Unified Fine UNF

6.350	0.98	26	1/4"	British Standard Cycle BSCy
6.350	0.98	26	1/4"	British Standard Fine BSF
6.350	1.27	20	1/4"	British Standard Whitworth BSW
6.350	1.27	20	1/4"	Unified Coarse UNC
7	0.75	33.87	M7	Metric Fine
7	1	25.40	M7	Metric Coarse
7	1.25	20.32	M7	Special Metric
7.144	0.98	26	9/32"	British Standard Fine BSF
7.700	0.91	28	1/16"	British Standard Pipe BSPP
7.938	0.79	32	5/16"	Unified Extra Fine UNEF
7.938	0.98	26	5/16"	British Standard Cycle BSCy
7.938	1.06	24	5/16"	Unified Fine UNF
7.938	1.15	22	5/16"	British Standard Fine BSF
7.938	1.41	18	5/16"	British Standard Whitworth BSW
7.938	1.41	18	5/16"	Unified Coarse UNC
8	0.75	33.87	M8	Metric Fine
8	1	25.40	M8	Metric Fine
8	1.25	20.32	M8	Metric Coarse
8	1.5	16.93	M8	don't know but I have one - help. I can buy a tap on eBay so it's real
9	0.75	33.87	M9	Metric Fine
9	1	25.40	M9	Metric Fine
9	1.25	20.32	M9	Metric Coarse
9.525	0.79	32	3/8"	Unified Extra Fine UNEF
9.525	0.98	26	3/8"	British Standard Cycle BSCy
9.525	1.06	24	3/8"	Unified Fine UNF
9.525	1.27	20	3/8"	British Standard Fine BSF
9.525	1.59	16	3/8"	British Standard Whitworth BSW
9.525	1.59	16	3/8"	Unified Coarse UNC
9.728	0.91	28	1/8" - 02	British Standard Pipe BSPP
10	0.75	33.87	M10	Metric Fine
10	1	25.40	M10	Metric Fine
10	1.25	20.32	M10	Metric Fine
10	1.5	16.93	M10	Metric Coarse
11	0.75	33.87	M11	Metric Fine
11	1	25.40	M11	Metric Fine
11	1.25	20.32	M11	Metric Fine
11	1.5	16.93	M11	Metric Coarse
11.113	0.91	28	7/16"	Unified Extra Fine UNEF
11.113	0.98	26	7/16"	British Standard Cycle BSCy
11.113	1.27	20	7/16"	Unified Fine UNF
11.113	1.41	18	7/16"	British Standard Fine BSF
11.113	1.81	14	7/16"	British Standard Whitworth BSW
11.113	1.81	14	7/16"	Unified Coarse UNC
12	1	25.40	M12	Metric Fine
12	1.25	20.32	M12	Metric Fine
12	1.5	16.93	M12	Metric Fine
12	1.75	14.51	M12	Metric Coarse

12.700	0.91	28	1/2"	Unified Extra Fine UNEF
12.700	0.98	26	1/2"	British Standard Cycle BSCy
12.700	1.27	20	1/2"	Unified Fine UNF
12.700	1.59	16	1/2"	British Standard Fine BSF
12.700	1.95	13	1/2"	Unified Coarse UNC
12.700	2.12	12	1/2"	British Standard Whitworth BSW
13.157	1.34	19	1/4" - 04	British Standard Pipe BSPP
14	1	25.40	M14	Metric Fine
14	1.25	20.32	M14	Metric Fine
14	1.5	16.93	M14	Metric Fine
14	2	12.70	M14	Metric Coarse
14.288	0.91	28	9/16"	Unified Special UNS
14.288	0.98	26	9/16"	British Standard Cycle BSCy
14.288	1.06	24	9/16"	Unified Extra Fine UNEF
14.288	1.41	18	9/16"	Unified Fine UNF
14.288	1.59	16	9/16"	British Standard Fine BSF
14.288	2.12	12	9/16"	British Standard Whitworth BSW
14.288	2.12	12	9/16"	Unified Coarse UNC
15.875	0.98	26	5/8"	British Standard Cycle BSCy
15.875	1.06	24	5/8"	Unified Extra Fine UNEF
15.875	1.41	18	5/8"	Unified Fine UNF
15.875	1.81	14	5/8"	British Standard Fine BSF
15.875	2.31	11	5/8"	British Standard Whitworth BSW
15.875	2.31	11	5/8"	Unified Coarse UNC
16	1	25.40	M16	Metric Fine
16	1.5	16.93	M16	Metric Fine
16	2.0	12.70	M16	Metric Coarse
16.662	1.34	19	3/8" - 06	British Standard Pipe BSPP
17	1	25.40	M17	Metric Fine
17	1.5	16.93	M17	Metric Fine
17.463	0.98	26	11/16"	British Standard Cycle BSCy
17.463	1.06	24	11/16"	Unified Extra Fine UNEF
17.463	1.81	14	11/16"	British Standard Fine BSF
18	1	25.40	M18	Metric Fine
18	1.5	16.93	M18	Metric Fine
18	2	12.70	M18	Metric Fine
18	2.5	10.16	M18	Metric Coarse
19.050	1.27	20	3/4"	Unified Extra Fine UNEF
19.050	1.59	16	3/4"	Unified Fine UNF
19.050	2.12	12	3/4"	British Standard Fine BSF
19.050	2.54	10	3/4"	British Standard Whitworth BSW
19.050	2.54	10	3/4"	Unified Coarse UNC

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